## Culvert and Pipe Phasing



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### **NCDOT Culvert Phasing Process**

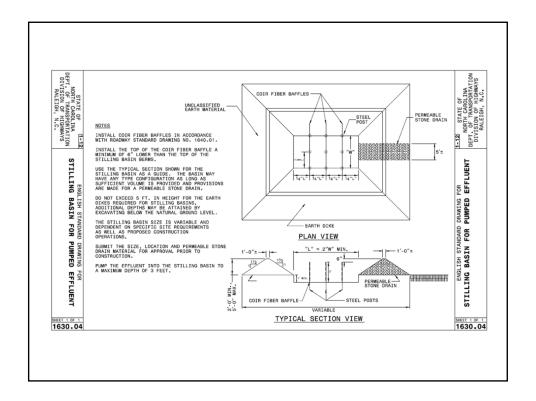
- Hydraulics Unit:
  - Culvert Survey Report (CSR)
  - Permit Drawings and Impact Summary
- Hydraulics and Roadside Environmental Units:
  - Develop Culvert Construction Sequence
- Roadside Environmental Unit:
  - Include Culvert Construction Sequence in Erosion Control Plans

### **Components of Culvert Phasings**

- Stilling Basin or Silt Bag
- Impervious Dike
- Temporary Pipe
- Temporary Channel Change

### Stilling Basin Design

- Volume (ft³) = Width of Stream Channel (ft.) x (Length of Culvert (ft.) + 20 ft. (10 ft. on Each Side)) x Depth of Water in Stream (ft.)
- Typically used for Volumes > 100 CY (2700 ft³)
- Freeboard = 6 inches (Minimum)
- Design Permeable Stone Drain to Dewater at a <u>Slow</u> Rate
- Add Volume to Required Volume of Sediment Basins



### Stilling Basin Volume Design

• Formula for Stilling Basin Volume:

$$\begin{aligned} \text{Volume} = \frac{d}{3} \left[ W_{\text{top}} \ L_{\text{top}} + W_{\text{base}} \ L_{\text{base}} + \left( \frac{W_{\text{top}} \ L_{\text{base}} \ + W_{\text{base}} \ L_{\text{top}}}{2} \right) \right] \\ & + \end{aligned}$$

- d = 3 5 ft.
- Side Slope = 1.5:1

### Stilling & Sediment Basin Design

- Example of Stilling Basin as Sediment Basin:
  - Required Volume for Sediment Basin = 1800 ft<sup>3</sup>
  - Required Volume for Stilling Basin = 1500 ft<sup>3</sup>
  - Provided Volume of Sediment Basin = 2820 ft<sup>3</sup>
  - Additional Volume Needed for Sediment Basin =

$$1800 + 1500 - 2820 = 480 \text{ ft}^3$$

### Stilling Basin Placement

- Inside Perimeter EC Devices
- Level Ground
- Locate to Avoid Pumping Across Stream
- Avoid Placing in Locations of Sediment Basins

### **Stilling Basin Construction**

- Construct Above Ground with Length:Width Ratio of 2:1
- Install 3 Coir Fiber Baffles
- Excavate 1 ft. Below Ground for Permanent Pool
- Stabilize Interior and Exterior Slopes
- Use Small Grade Stone (NCDOT Class A & B, No. 57)

### Stilling Basin



Stilling Basin with Geotextile Liner



Stilling Basin with Flashboard Riser

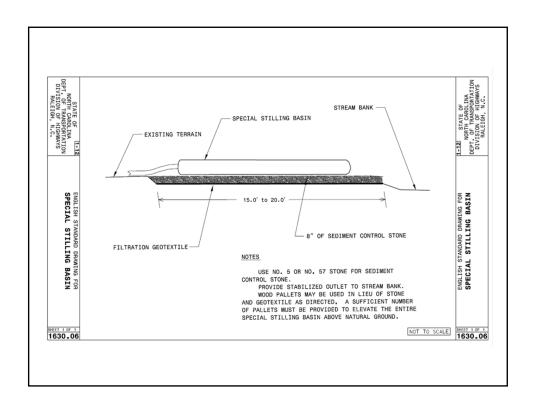


### Flashboard Riser



### Silt Bag Design & Placement

- Maximum Pumping Rate of 80 gal/min/sf
- Typically, Volumes less than 100 CY (2700 ft³)
- Place Inside Perimeter EC Devices
- Place on Level Ground
- Locate to Avoid Pumping Across Stream



### Silt Bag Installation

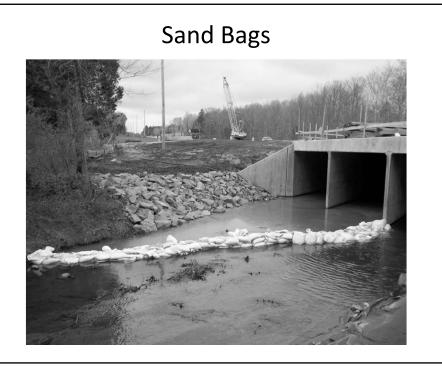
- Install Geotextile (NCDOT Type 2) under Bag
- Place No. 57 Stone or Wood Pallets under Bag
- Always Keep Extra Bag(s) Onsite!
- Flocculants and Polymers will Clog Pores of Bag

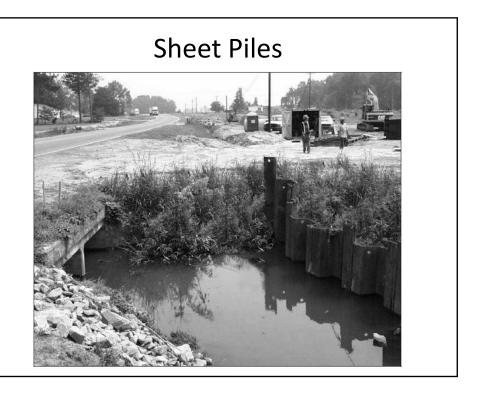
### Silt Bag



### Impervious Dike

- Dike Types:
  - Sand Bags
  - Sheet Piling
  - Stone with Polypropylene
- Used in Stream Channel at Upstream and Downstream of Site
- Used to Anchor Temporary Pipes
- Used to Create Side of Temporary Channel





### Stone with Geotextile



# Temporary Pipe Design & Construction

- Design to Average Daily Flow (ADF)
- Common Sizes: 15", 18" and 24"
- Anchor Ends with Impervious Dikes
- Used Primarily for Culvert Extensions

### **Temporary Pipe**



### **Temporary Channel Design**

- Design to Carry Average Daily Flow (ADF)
- Use Maximum of 2:1 Side Slopes
- Design as Base Ditch
- Don't Design in Areas of Existing Fill Slopes!

### **Temporary Channel Construction**

- Line with Geotextile (NCDOT Type 4)
- Protect Top of Channel with:
  - Berms
  - Silt Fence
  - Impervious Dike

### Berm at Top of Temporary Diversion

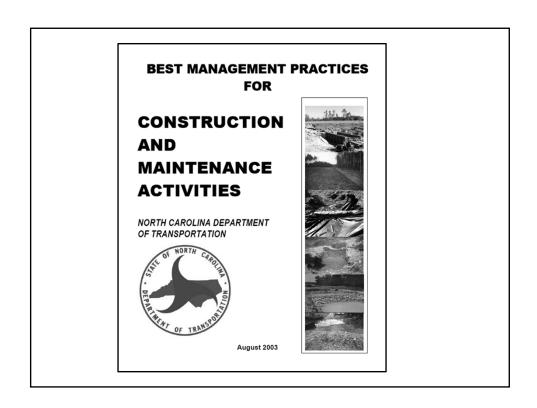


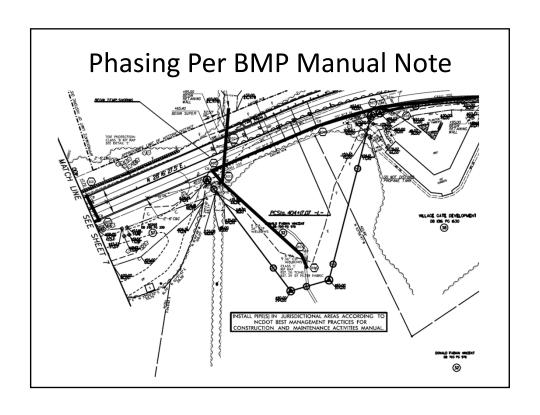
### Silt Fence with Temporary Diversion



### **Types of Culvert Phasings**

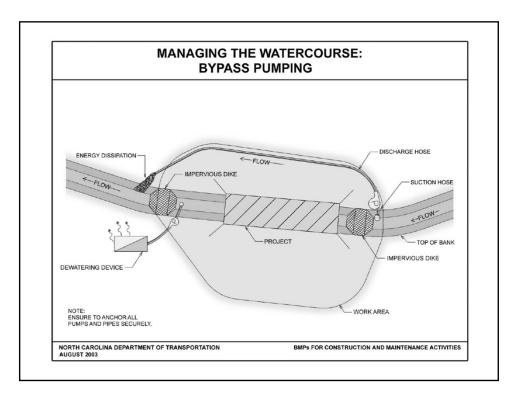
- Pump and Dike
- Dike Only
- Dike and Pipe
- Dike and Temporary Channel

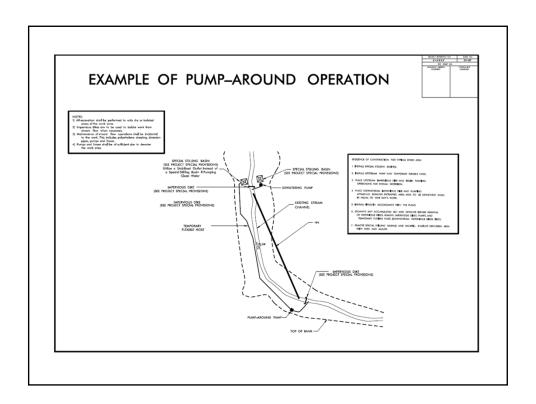




### Pump and Dike

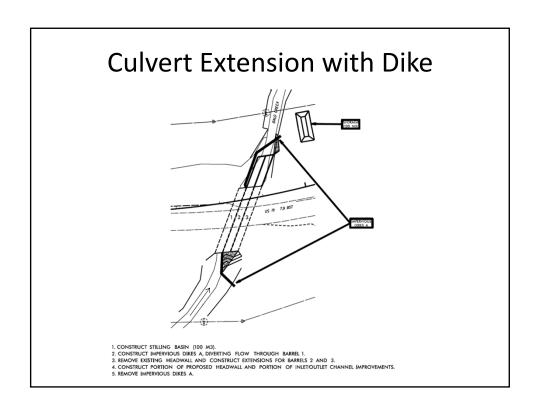
- Short Duration Process (Max. 5 days!)
- Use for Pipe Installation
- Include Pump-Around Detail in the Plans
- Reference BMP Manual with Note

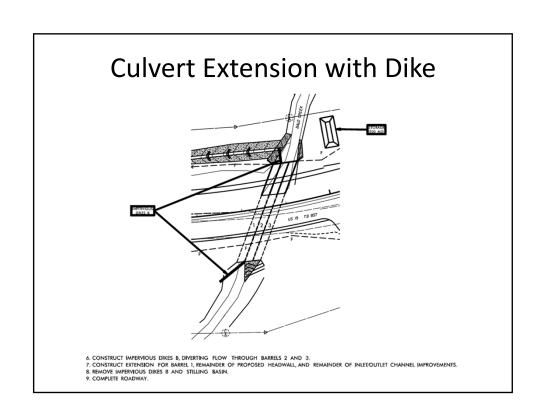




### Impervious Dike Phasing

- Short Duration Process
- Use for Pipe Installation/Culvert Extension
- Include Dewatering Details in Phasing
- Do not Block Channel with Dike!

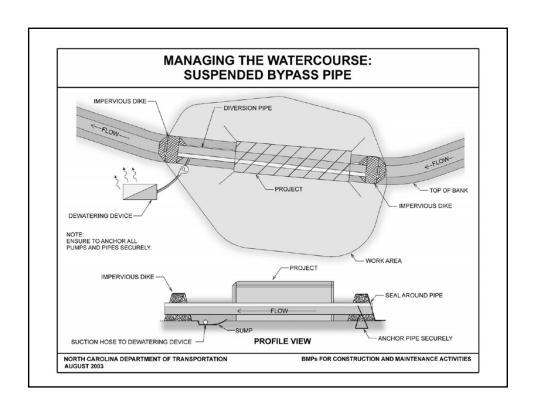


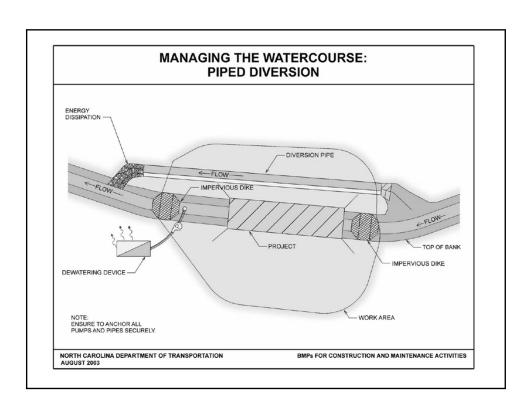


### **Temporary Pipe Phasing**

- Use for Pipe Installation/Culvert Extension
- Can be Utilized for New Culverts
- Include Dewatering Details in Phasing
- Anchor Pipe(s) with Impervious Dike

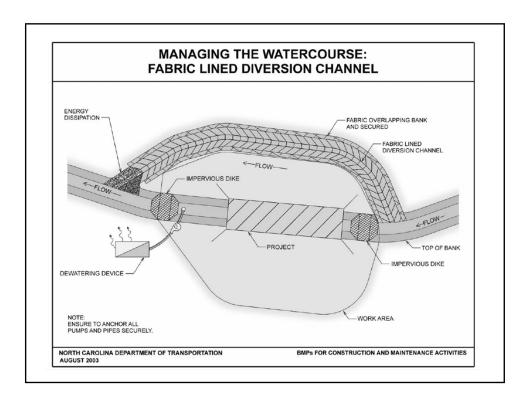
# Phasing with Pipe and Dike 1 UTILIZE SPECIAL STILLING BASING DURING CULVER CONSTRUCTION AS NEEDED. 2. CONSTRUCT IMPREVIOUS DIRES AND INSTALL IS INCH TEMPORARY PIPE, DIVERTING FLOW THROUGH THE TEMPORARY PIPE. 3. CONSTRUCT CULVER TEMPSION. 4. REMOVE IMPERVIOUS DIRES AND INSTALL IS INCH TEMPORARY PIPE, DIVERTING FLOW THROUGH THE TEMPORARY PIPE. 5. CONSTRUCT ANY NEESESARY CHANNEL IMPROVEMENTS. 6. COMPLETE ROADWAY.



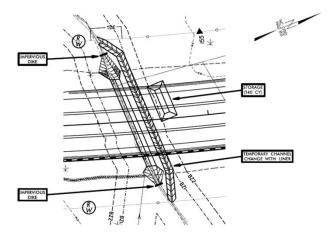


### **Phasing with Temporary Channel**

- Include Permit Impacts for Channel Tie-Ins
- Design/Build with Room to Install Wing Walls
- Include Channel Dimensions:
  - Base Width
  - Channel Depth
  - Side Slope Info

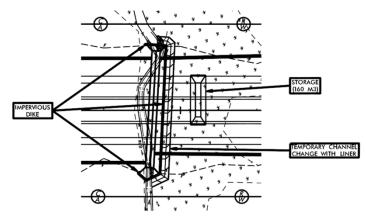


### **Phasing with Temporary Channel**



- 1. CONSTRUCT STILLING BASIN (140 CY).
  2. CONSTRUCT TEMPORARY CHANNEL CHANGE WITH LINER (2 FT. BASE, 3 FT. DEEP, 2:1 SIDE SLOPES).
  3. CONSTRUCT IMPERVIOUS DIKES, DIVERTING FLOW THROUGH TEMPORARY CHANNEL CHANGE.
  4. CONSTRUCT PROPOSED CULVERT AND INLETOUTLET CHANNEL IMPROVEMENTS.
  5. REMOVE IMPERVIOUS DIKES AND TEMPORARY CHANNEL CHANGE, DIVERTING FLOW THROUGH PROPOSED CULVERT.
- 6. REMOVE STILLING BASIN, AND COMPLETE ROADWAY.

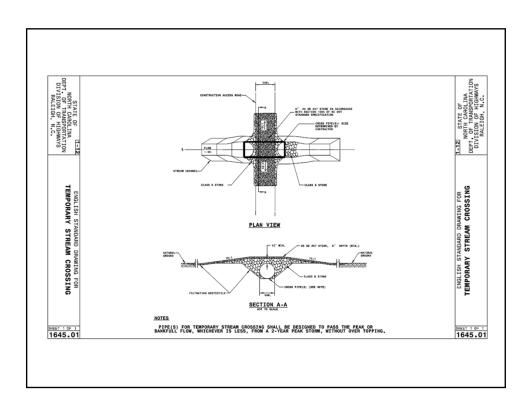
### Impervious Dike with Channel



- 1. CONSTRUCT STILLING BASIN (160 M3).
  2. CONSTRUCT IMPERVIOUS DIKE AND TEMPORARY CHANNEL CHANGE WITH LINER (2.5M BASE, 1M DEEP, 2:1 SIDE SLOPE), DIVERTING FLOW.
  3. CONSTRUCT PROPOSED CULVERT.
  4. REMOVE IMPERVIOUS DIKE AND TEMPORARY CHANNEL CHANGE, ALLOWING FLOW THROUGH CULVERT.
  5. COMPLETE ANY NECESSARY INLETOUTLET CHANNEL IMPROVEMENTS.
  6. REMOVE STILLING BASIN.
  7. COMPLETE ROADWAY.

# Temporary Stream Crossing Design & Construction

- Design to Carry 2-yr Storm
- More than One Pipe can be Used
- Install Geotextile (Type 2) under Pipe(s) and Stone
- Use Class B and No. 57 Stone



### Stream Crossing at Diversion



### Stabilization for Culverts

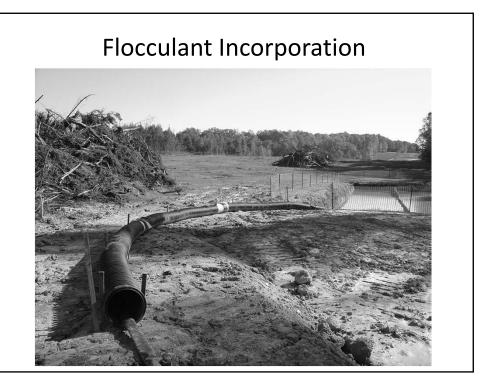
- Seed and Mat in Timely Manner
- Mat Slopes (Straw, Excelsior, Permanent)
- Place Coir Fiber Mat on Stream Banks at Inlet
- Protect Seeded Area with Temporary EC Devices

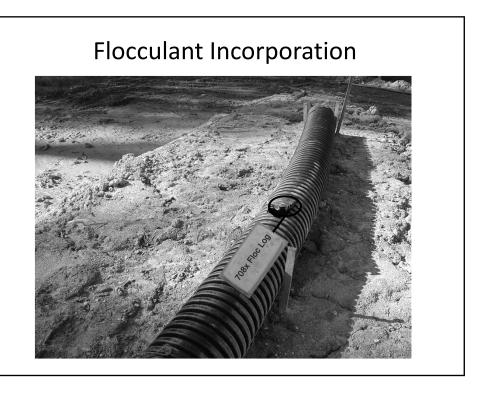
### **Stabilized Slopes**



### **Enhancements for Stilling Basins**

- Coir Fiber Baffles
- Pumping Water from Top of Basin Water
- Permanent Pool
- Flocculants





### **Considerations for Culvert Phasing**

- Develop in Conjunction with EC Plan
- Culvert Phasing a Recommendation and Dependent on:
  - Contractor
  - Site Conditions
- Include Details in Construction Sequence

### **NCDOT Web Site Links**

• REU Soil & Water Engineering Section

http://www.ncdot.org/doh/operations/dp\_chief\_eng/roadside/soil\_water/

NCDOT BMP Manual

http://www.ncdot.gov/doh/forms/files/BMPMANUAL.pdf

NCDOT Hydraulics Unit

http://www.ncdot.org/doh/preconstruct/highway/hydro/

### Questions?

